

**Andhra Paper Limited**

*Serving you with pride..*

**APLsamvad**

4th Edition : October 2024 to March 2025



**“In a world of pixels and screens, paper stands strong  
a symbol of trust: Tangible, Enduring & Timeless”**



# MANAGEMENT DESK



Mr Shrihari Singh - AVP  
Mechanical

Through the implementation of TPM, 5S, and other lean maintenance practices, our focus remains on enhancing Overall Equipment Effectiveness (OEE), improving operational efficiency, and ensuring equipment reliability, all while maintaining strict adherence to safety and environmental standards. The dedicated and skilled team shares a common vision of innovation & process excellence. Together, we're not just maintaining machinery — we're building a smarter, safer, and more efficient future for our plant. Let's keep pushing boundaries and setting new benchmarks!

As Engineering Lead, I'm proud of our team's progress, driven by innovation, sustainability, and operational excellence. Key projects like DIP and KA#3 have enhanced quality and efficiency, while our focus on cutting-edge technologies and sustainable practices has strengthened our competitive edge. Our commitment to equipment reliability has stabilized operations, driving consistent production and cost savings, while reducing inventory. I'm grateful for the hard work and collaboration of our talented team. Together, we will continue to drive growth and shape future success.



Mr N Srinivas Reddy - GM  
Engineering & Reliability



## CSR ACTIVITIES



Two tractors were given to Katheru grama Panchayat under CSR program for solid waste management inaugurated by Mr. Mukesh Jain - Executive Director, APL along with Gorantla Butchaiah Choudhary, MLA, Rajahmundry Rural.



Swachata celebrations - Cleanliness drive was conducted at the Banks of River Godavari, focusing on waste collection and disposal in collaboration with APPCB.



Seven Students from APPM School were participated in "AP State Inter District Junior Athletics Championship".



Constructed Tensile Shed for devotees at Sri Satyanarayana Swami Temple, Annavaram.





Constructed Fencing, Flooring, Washrooms and Gate for Hostel students from less privileged sections in Rajahmundry.



Constructed Roof shed for Washermen in Kotilingala Ghat, Rajahmundry.



Constructed Fencing and Bore well pump for drinking water for Hostel students from less privileged sections in Rajahmundry.



Women empowerment through Skill development at Rajahmundry & Kadiyam.





Merit Scholarships were awarded to 10th class students in the East Godavari Division.



Renovation of Administrative Office, Windows, Play School, Auditorium and constructed a Cycle Shed at APPM Model (E.M.) High School, Rajahmundry.





Vehicle parking shed for visiting public at Sub Collector's Office, Rajahmundry.



Supplied Food Packets for flood effected people at Vijayawada, Andhra Pradesh.



Medical equipment support to Community Health Center, Kadiyam.



Infrastructure support to Andhra Kesari Degree College, Rajahmundry.



Constructed Compound wall at ZP High School, Veeravaram.



## COPIER CUSTOMER MEET – 2025



The Andhra Paper Limited Copier Customer Meet at Rajkot held on January 8th 2025, attended by Jobbers, Resellers and Distributors from Rajkot.

## Appreciation Certificate from Bureau of Indian Standards



Appreciation certificate from BIS on 14.10.2024 for “Zero failures of samples in last two years and their continuous efforts to maintain Quality of the products under License CM/L-6600040906”.



## GOVERNMENT OFFICIALS VISIT



Andhra Pradesh Fire Disaster Team conducted mock drill along with APL team

## SWACHH ANDHRA PROGRAMME



C E I G (Chief Electrical Inspector of Government) Inspection by APTRANSCO officials.

## CII Award



Secured BRONZE in the Chemical & Paper Industries category, "BEST SAFETY PERFORMER" for the year 2024 at CII (Confederation of Indian Industry) Andhra Pradesh Industrial Safety Excellence Awards 2024



## 54<sup>th</sup> NATIONAL SAFETY WEEK CELEBRATIONS - 2025



The 54<sup>th</sup> National Safety Week Celebrations at APL - SAFETY AND WELL-BEING CRUCIAL FOR VIKASIT BHARAT from March 4th to March 10th, 2025, to spread awareness and prioritise safety measures across the plant.



Conducted Essay Writing & Drawing Competition on the Topic "Environment" for school children at APPM (EM) Model High School, Rajahmundry.



# LIFE MONTH SAFETY CELEBRATIONS - 2024



Conducted LIFE (Life Changing Injury and Fatality Elimination) in November 2024 dedicating the entire month to reinforce the pivotal role of safety in our day-to-day operations.

## IN-HOUSE TRAINING PROGRAMS



"Work – Life Balance" Training Programme by Mr. Nagarjunudu & Mr B V Rao from DTNBWED (Dattopant Thengadi National Board for Workers Education & Development).





Boiler Operation Engineers Refresher Training organized by Mr B. UMA MAHESWAR RAO (DIRECTOR OF BOILERS), Mr P. RAMBABU (INSPECTOR OF BOILERS) and Mr V. RAVI KUMAR (DY. CHIEF INSPECTOR OF BOILERS) at Learning Centre, APL, Rajahmundry.



Energy Management System Training Program to our Internal Auditors by M/s. ECSOL team.





First Aid and Power Medicine Training program to First Aid Trainers by St John Ambulance Association - Kakinada.



ME- White Belt Training program for Newly Joined Employees by Internal Manufacturing Excellence Team.



"5S" - Training Program for Department 5S Co-ordinators by Mr Salimulla Khan – Internal Trainer.



## “Work – Life Balance” Training Programs to Employees







21st Century Leadership Training program by  
Mr. Syed Basheer Ahmad – External trainer, GKS Consultancy.





Fire Fighting Training Programs to APL Employees.

## SAFETY TRAINING PROGRAMS



Forklift Operators Training conducted to mill wide forklift operators for both units Rajahmundry & Kadiyam by External Trainer & Certificates issued.



Safe work Observation & Accident Causation theory training session by External trainer.



Refresher & Basic Hazard Recognition training conducted for contract workmen.



Confined space training session by Deputy Chief Inspector of Factories.



# LEADERSHIP AND TEAM BUILDING WORKSHOP FOR SENIOR MANAGEMENT TEAM



Leadership and Team-Building workshop conducted for the Senior Management Team of APL by Mr. Shiladitya Bhattacharya - Positive Strokes.

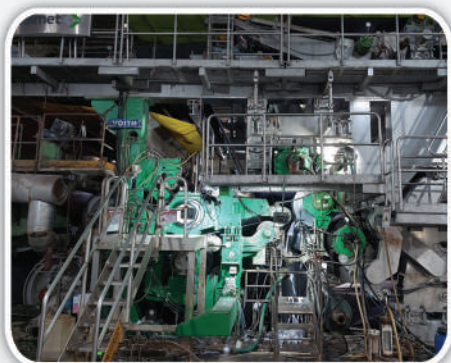


# PROCESS & RELIABILITY IMPROVEMENTS



A Speed Flow (Size Press) was installed at KA#3 during Annual Outage 2024 to enhance product quality. This upgrade has enabled to produce paper suitable for 4-color printing, a significant improvement from the earlier 2-color printing.

At KA#3, the dryer group gear train was replaced with Silent Drives to enhance machine reliability and support a speed increase to 700 MPM. This upgrade significantly reduced oil leakages, unplanned breakdowns related to dryer gear issues, and lowered vibration levels, leading to smooth & efficient operations.



At KA#3, the Pick-up Press and 2nd Press frames were replaced with new structures during Annual Outage 2024 to enhance machine reliability and enable operation at 700 MPM. This upgrade reduced vibration levels in the press section and improved the loading performance of the press rolls.

## Ash Leaching Technology

A 95 TPD Ash Leaching Plant was commissioned to reduce non-process elements like chlorides and potassium from the recovery liquor cycle which resulted in reduced dead load in the recovery cycle, Improved Recovery Boiler stability by minimizing superheater jamming, increased steam generation per ton of solids, Enhanced evaporator efficiency and Sulphate recovery through ash recirculation



## New Warehouse

A 5,590 SQM warehouse is under construction to accommodate an additional 4,500 MT of finished goods, supporting our goal of delivering the right product to the customer at the right time. The warehouse is scheduled to be operational by the first week of June 2025.





### DE-INKING PLANT UP-GRADATION

De-Inking plant was upgraded to reduce the Dirt count in the pulp and to enhance the Reliability of the equipment like Fiber Flow Drum (Drum Pulper), Flotation cells, Loop-1 Dispersion system, Screw Press and Inclined Screw for Loop-2 Dispersion System.



132 KV lines relocated in the plant by installing new towers to provide sufficient space for expansion of new warehouse.



# FARM-FORESTRY TEAM INTERACTION WITH THE FARMERS



Meeting with Farmers at Rayavaram.



Meeting with Farmers at West Godavari District.



Farmers Meeting at Perupalem, Narasapuram.



Farmers Meeting with Addateegala Tahasildar.

Andhra Paper Ltd. focuses on farmer welfare within 150 km, raising awareness through meetings and materials, leading to increased pulpwood planting (Casuarina, Subabul and Eucalyptus).



IFGTB Scientist Visit to Farmers Plantation – Dr Nichodemos, Scientist from IFGTB Visited Farmers Plantation at Uttarakanchi, Prathipadu Mandal, East Godavari district to provide Technical Guidance to Farmers.



Visit to Plantations & CPC – Interested Farmers are taken to Progressive Farmers Plantation to encourage Farmers to Plant Pulpwood Plantations.



Technical Training to Field staff – Farm Forestry team by IFGTB Senior Scientists on sustainable Plantation practices.



## EVENTS & ACTIVITIES



Republic Day celebrations on 26th January 2025 at Rajahmundry & Kadiyam Units.

## FELICITATION OF EMPLOYEES WHO COMPLETED 25 YEARS OF SERVICE AT APL



Mr K.V.V. Satyanarayana Murthy - Electrical



Mr T. Venkataswararao - Quality Control





Mr K Chakravarthi - Secretarial



Mr V. Malleswara Rao - Quality Control



Mr. N.V.V. Sambasiva Rao - Converting & Finishing



Mr. P. Narasayya - Environment Cell



Mr D. Chakradhararao - Pulp Mill



Mr T. China Posiyya - Instrumentation



Mr Md. Alikhan - Converting & Finishing



Mr K. Venkateswarlu - Converting & Finishing



## LADIES CLUB ACTIVITIES



Holi Celebrations



Cooking Competition



Garden Party Celebrations

## EMPLOYEE ENGAGEMENT ACTIVITIES



Diwali Celebrations



Fire Crackers show



Dandiya Celebrations



Garden Party Celebrations



Women's Day Celebrations



Maha Sivaratri Prasada Vitharana



Monthly Movie at Staff Club





Holi Celebrations



Annual Feast at Kadiyam Unit



Existing Staff club was renovated & inaugurated by our Executive Director Mr. Mukesh Jain on 3rd October 2024.



Sankranti Celebrations



# BRANDING & MARKETING



Andhra Paper Ltd., initiative on Brand Promotion and Brand visibility through glow sign boards at major market places. More than 20 glow sign boards installed across the country at various cities.



## ANDHRA PAPER LIMITED

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An ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 Certified Company.